# Avery Dennison<sup>®</sup> SC900 Ultimate Cast Series

**Blockout** 

Permanent StaFlat Revision: 2 Dated: 04/17/20

### Uses:

Avery Dennison UC900 Light Blockout Films are premium quality cast films that are especially designed for graphic applications involving illuminated light box applications. Avery Dennison<sup>®</sup> UC 900 Light Blockout Films are designed to provide complete light blocking. Black or white colored faces in conjunction pigmented second pass cast films work integrally to provide the light blocking characteristics.

Face: 4.0 mil (101 microns) high cast film



Adhesive: Clear Permanent Acrylic



Liner: 90# StaFla

Application Flat Surfaces:

### Features:

- Outstanding durability and outdoor performance
- Dimensionally stable liner for easy converting
- Excellent conversion on CAD plotters
- Easy cutting & weeding
- Excellent dimensional stability
- Excellent UV, temperature, humidity, and salt-spray resistance
- Can be used in first or second surface applications

## **Conversion:**

- Thermal Die-Cutting
- Steel Rule Die-Cut
- Flatbed Sign-Cut Drum Roller Sign-Cut •
- **Common Applications:**
- Architectural Signage
- Backlit Rigid Signs
- Flexible Sign Faces Outdoor Advertising
- **Directional Signage**

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## Physical Characteristics:

Property	Measurement	Typical Value
Caliper, face		4 mil (101 microns)
Caliper, adhesive		1.0 mil (25 μm)
Dimensional stability		<0.03"(0.8mm)
Tensile at Yield		4.0 - 8.0 lb/in (0.7 - 1.5 kg/cm)
Elongation		100% min.
Gloss	Hunter Gloss @ 60 degrees	26 GU
Adhesion:	1 week Polycarbonate 24 hr 1 week Signtech® Flexface FX 24 hr	4.0 lbs/in (700 N/m) 4.3 lbs/in (752 N/m) 3.5 lbs/in (613 N/m) 4.2 lbs/in (735 N/m) 3.8 lbs/in (665 N/m) 4.2 lbs/in 735 N/m)
Flammability	FMVSS302	Self Extinguishing
Shelf-Life		2 years from the date of manufacture (when stored at the following temperatures and humidity conditions 68°-77° F (20° - 25° C) and 50±5% R. H.)
Durability	Vertical Exposure	5 years
Min. Application Temperature		40° F (4° C)
Service Temperature		-50° to 180°F (-45° to 82° C) (Reasonable range of temperatures which would be expected under normal environmental conditions).
Chemical resistance		Resistant to most mild acids, alkalis, and salt solutions

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Data represents average values where applicable, and is not intended for specification purposes.

#### Warranty:

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#### **Related Documents:**

The following Avery Dennison literature will provide necessary information to the user for proper application, storage, and other requirements and is available upon request from your Avery Dennison representative or from the Avery Dennison website (<u>www.graphics.averydennison.com</u>).

Document Title	Reference Number
Substrate Cleaning and Preparation	Instructional Bulletin # 1.10
Storage, Maintenance and Cleaning of PVC Films	Instructional Bulletin # 1.20
Durability of Films	Instructional Bulletin # 1.30
Converting Tips for Sign Films	Instructional Bulletin # 2.10
Applying Translucent Films to Flex Face	Instructional Bulletin # 4.01

### **Colors & Expected Durability**

Vertical Durability for Zone 1 vertical applications is noted in the chart below. Color samples are available from samples.graphics@averydennison.com, or through your sales or customer service contact. Reference Instructional Bulletin 1.30 for zones by geographic location.

NOTE: Some color fade may occur in severe environmental areas. Reference IB 1.30 for durability guidelines.

### **Colors Cross Reference - Opaque:**

UC900 Series Name	Vertical Durability Zone 1 Years
UC900-151-S White Blockout	5
UC900-152-S Black Blockout	5

NOTE: Some color fade may occur in severe environmental areas. Reference IB 1.30 for durability guidelines.

### **Special Considerations:**

Because of the unique properties and varieties of glass, special considerations must be considered for windows and graphic applications. Avery Dennison accepts no liability for glass breakage.

- Glass absorbs heat when exposed to sunlight. The degree of absorption across windows can vary because of shading, heating, and cooling ventilation, and insulation from window frames. These temperature differences across the window produce stress, which can cause glass breakage. The ability of glass to resist breakage because of temperature stress is affected by window size, glass thickness, glass treatments, quality, and design.
- Window cleaning methods also vary, from the type of cleaners used, to the washing methods employed. Specific chemicals used in window cleaners may affect the adhesion of pressure-sensitive graphics. Power washing methods may impact the adhesion of graphics, if the water pressure or temperature exceeds the graphics adhesion capability.

Revisions are italicized

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