

# Avery® Technical Bulletin # 5.02

## Application & Removal of Avery 911EVG

### Application

After applying the application tape, turn the piece over so the liner is face up. Squeegee on the liner side to apply even pressure to the film. This even pressure facilitates removal of the film from the liner.

1. Turn the piece over so the material is face down (premask side up).
2. Line up the sheeting on the vehicle and grasp the edge of the release liner, holding the premask down with one hand. Begin removing one corner of the release liner from the 911 EVG material. Once that corner is in place, continue removing the liner slowly while using a squeegee to adhere the graphic to the vehicle surface.
3. Remove the application tape.
4. Never snap to reposition or lift. If repositioning is necessary, carefully pull the sheeting slowly and evenly and reposition.
5. A heat gun may be necessary when applying around door handles or other curved areas to improve the adhesion.
6. It is recommended that the converter die-cut around keyholes, locks, and other obstacles to minimize the need for field cutting. Avery Dennison® 911 EVG sheeting is recommended for flat and simple-curves only. Do not apply over rivets or screws. Always premask the graphics.

*Note: The use of application fluid is not recommended with any Avery Dennison Reflective sheeting including the 911 EVG sheeting. The use of such products will void the warranty.*

### Removal

The recommended method of removing the 911 EVG graphics from the substrate is as follows:

1. At one edge of the sheeting, begin by working a corner of the material from the substrate. Light heat may make the initial start easier. Once started, continue to work down until the entire beginning edge is released. See Photo 1.
2. Continue removal by gently and slowly pulling the sheeting away from the substrate at a 90° angle. If breakage occurs, begin again until completely removed. See Photo 2. For best results, pull within 150mm of the substrate to avoid unnecessary breakage.

Automotive clear coats vary by OEM and it may be necessary to use heat to improve removability.



Photo 1



Photo 2