### Cut Vinyl Film Series

**Opaque Permanent** 

Revision: 0 Dated: 10/11/22

#### Uses:

EasyPSV® Starling™ by Avery Dennison® is a high-quality, flexible calendared vinyl designed for a wide range of indoor and outdoor uses. This makes for excellent cutting, weeding, and transferring in all kinds of applications. A variety of opaque, solid colors are available in a matte finish with a few colors featured in high gloss to fit all your project needs!



Face: 3.0 mil (76 microns) high gloss

high performance film



Adhesive: Permanent Clear

Acrylic



Liner: 78# Bleached Kraft

Application Surfaces:

Flat, Simple Curves

#### Features:

- Industry-leading weeding\*
- Dishwasher safe\*
- Efficient and precise conversion on commercial and craft plotters
- Outstanding durability and color fastness
- Excellent UV, temperature, humidity and salt water performance

#### Conversion:

Craft and Professional Cutters

#### **Common Applications:**

Glass/Mirror

Ceramic

Metal

Cup Decals

- Window/Mirror Decals
- Car Decals

### **Product Data Sheet**

Page 1 of 5



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### **Physical Characteristics:**

Property	Measurement	Typical Value
Caliper, face		3.0 mil (76µm)
Caliper, adhesive		1.0 mil (25 µm)
Dimensional stability		<0.03"(0.765mm)
Tensile at Yield		9.0 -15.0 lb/in (1.6 - 2.7 kg/cm)
Elongation		100% min.
Gloss	Hunter Gloss @ 60 degrees	80 GU
Adhesion:	Stainless Steel 15 min 24 hr	3.0 lbs/in (525 N/m) 4.4 lbs/in (770 N/m)
Flammability	FMVSS302	Self Extinguishing
Shelf-Life		2 years from date of manufacture (when stored at the following temperatures and humidity conditions 68°-77° F (20° - 25° C) and 50±5% R. H.)
Durability	Vertical Exposure	Reference color and warranty charts in this data sheet.
Min. Application Temperature		50° F (10° C)
Service Temperature		-40° to 180°F (-40° to 82° C) (Reasonable range of temperatures which would be expected under normal environmental conditions).
Chemical resistance		Resistant to most mild acids, alkalis, and salt solutions

<sup>\*</sup>Dishwasher safe claims based on Avery Dennison internal testing of EasyPSV® Starling by Avery Dennison calendered film. Dishwasher safe claims up to 80 washes; top rack; heat dry; on glass, porcelain, and stainless steel. Testing was completed with various fonts. Dishwasher safe performance may vary by font.

\*Weeding performance claims based on Avery Dennison internal testing of EasyPSV® Starling by Avery Dennison calendered film against other leading manufacturers' calendered films. Testing was completed with various colored films. Weeding performance may vary by color.

### **Product Data Sheet**

Page 2 of 5



## EasyPSV<sup>®</sup> Starling™ Cut Vinyl Film Series

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Data represents average values where applicable, and is not intended for specification purposes.

#### Warranty:

This Warranty applies to the Product listed in this Data Sheet. All statements, technical information (including physical and chemical characteristics) and recommendations about Avery Dennison products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold subject to the Purchaser's assent and agreement that Purchaser is responsible for, and has independently determined, the suitability of such products for its purposes or its customer's purposes. Avery Dennison products are warranted to be free from defects in material and workmanship (i) for two years from the date of manufacture, or (ii) from the date of manufacture until the expiration of the period stated on the specific Product Data Sheet in effect at the time of delivery. Such time periods are subject in either case to the proper storing and application of said product, and the failure to properly store or apply the product, including without limitation the failure to follow any applicable Instructional Bulletin, negates any warranty. It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited exclusively to: (a) repair or replacement of defective product without charge at Avery Dennison's plant or at the location of the product (at Avery Dennison's election), or (b) in the event repair or replacement are not commercially practical, a credit amount up to the price of the product taking into account the defect in the product in Avery Dennison's sole discretion.

THE WARRANTY EXPRESSLY SET FORTH ABOVE IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR USE AND/OR NON-INFRINGEMENT. SELLER SPECIFICALLY DISCLAIMS AND EXCLUDES ALL OTHER SUCH WARRANTIES. NO WAIVER, ALTERATION, ADDITION OR MODIFICATION OF THE FOREGOING CONDITIONS SHALL BE VALID UNLESS MADE IN WRITING AND MANUALLY SIGNED BY AN OFFICER OF AVERY DENNISON.

AVERY DENNISON'S LIABILITY FOR DEFECTIVE PRODUCTS SHALL NOT EXCEED THE PURCHASE PRICE PAID THEREFORE BY PURCHASER AND IN NO EVENT SHALL AVERY DENNISON BE RESPONSIBLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES WHETHER FORESEEABLE OR NOT, CAUSED BY DEFECTS IN SUCH PRODUCT, WHETHER SUCH DAMAGE OCCURS OR IS DISCOVERED BEFORE OR AFTER REPLACEMENT OR CREDIT, AND WHETHER OR NOT SUCH DAMAGE IS CAUSED BY AVERY DENNISON'S NEGLIGENCE.

All sales and contracts for sale of Products are subject to Purchaser's assent and agreement to this Warranty. Avery Dennison hereby objects to any terms or conditions contained in any purchase order or other communication of any kind from the Purchaser that is conflicting, inconsistent or additional to this Agreement.

### **Product Data Sheet**

Page 3 of 5



## **Cut Vinyl Film Series**

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#### **Related Documents:**

The following Avery Dennison literature will provide necessary information to the user for proper application, storage, and other requirements and is available upon request from your Avery Dennison representative or from the Avery Dennison website (<a href="https://www.graphics.averydennison.com">www.graphics.averydennison.com</a>).

Document Title	Reference Number
Substrate Cleaning and Preparation	Instructional Bulletin # 1.10
Storage, Maintenance and Cleaning of PVC Films	Instructional Bulletin # 1.20
Durability of Films	Instructional Bulletin # 1.30
Converting Tips for Sign Films	Instructional Bulletin # 2.10

#### **Colors & Expected Durability**

Vertical Durability for Zone 1 vertical applications is noted in the chart below. Color samples are available from samples.graphics@averydennison.com, or through your sales or customer service contact. Reference Instructional Bulletin 1.30 for zones by geographic location.

NOTE: Some color fade may occur in severe environmental areas. Reference IB 1.30 for durability guidelines.

**Colors Cross Reference - Opaque:** 

HP750 Series Name	Finish	Vertical Durability Zone 1 Years	HP750 Series Na
HP750-101-O SISER White Cloud	Gloss	6	HP750-102-O SISEI
HP750-180-O SISER Black Cat	Matte	6	HP750-190-O SISEI
HP750-227-M SISER Golden	Gloss	3	HP750-213-M SISE
HP750-930-M Bronze Metallic	Matte	3	HP750-509-M SISE
HP750-507-O SISER Carnation Pink	Matte	6	HP750-439-O SISE
HP750-203-O SISER Canary Yellow	Matte	6	HP750-364-O SISE
HP750-518-O SISER Tropical Pink	Matte	6	HP750-799-O SISE
HP750-228-O SISER Dandelion	Matte	6	HP750-852-O SISE
HP750-743-O SISER Totally Teal	Matte	6	HP750-451-O SISE
HP750-991-O SISER Coffee	Matte	6	HP750-638-O SISE
HP750-314-O SISER Orange	Matte	6	HP750-704-O SISE
HP750-769-O SISER Alligator Green	Matte	6	HP750-563-O SISE
HP750-571-O SISER Violet	Matte	6	HP750-473-O SISE
HP750-971-O SISER Camel	Matte	6	HP750-576-O SISE
HP750-746-O SISER Turtle Green	Matte	6	HP750-918-O SISE
HP750-744-O SISER Lime Green	Matte	6	HP750-961-O SISE
HP750-666-O SISER Nautical Blue	Matte	6	HP750-504-O SISE
HP750-416-O SISER Persimmon	Matte	6	HP750-719-O SISE
HP750-505-O SISER Coral Reef	Matte	6	HP750-607-O SISE

HP750 Series Name	Finish	Vertical Durability Zone 1 Years
HP750-102-O SISER White Cloud	Matte	6
HP750-190-O SISER Black Cat	Gloss	6
HP750-213-M SISER Silver Dollar	Gloss	3
HP750-509-M SISER Rose Gold	Gloss	6
HP750-439-O SISER Ketchup Red	Matte	6
HP750-364-O SISER Orange Soda	Matte	6
HP750-799-O SISER Emerald	Matte	6
HP750-852-O SISER Graphite	Matte	6
HP750-451-O SISER Holly Berry	Matte	6
HP750-638-O SISER Blue Skies	Matte	6
HP750-704-O SISER Aqua	Matte	6
HP750-563-O SISER Royal Purple	Matte	6
HP750-473-O SISER Merlot	Matte	6
HP750-576-O SISER Wisteria	Matte	6
HP750-918-O SISER Dark Beige	Matte	6
HP750-961-O SISER Pumpkin Pie	Matte	6
HP750-504-O SISER Cherry Blossom Pink	Matte	6
HP750-719-O SISER Sea Glass	Matte	6
HP750-607-O SISER Twilight Navy	Matte	6

Vertical

### **Product Data Sheet**

Page 4 of 5



## **Cut Vinyl Film Series**

**Opaque Permanent** 

Revision: 0 Dated: 10/11/22

HP750-723-O SISER Bright Green	Matte	6
HP750-724-O SISER Fresh Mint	Matte	6
HP750-919-O SISER Cream & Sugar	Matte	6
HP750-727-O SISER Citrus	Matte	6
HP750-740-O SISER Retro Mint	Matte	6
HP750-317-O SISER Pale Peach	Matte	6
HP750-606-O SISER Periwinkle	Matte	6
HP750-924-O SISER Cashew	Matte	6
HP750-223-O SISER Mustard	Matte	6
HP750-926-O SISER Mocha	Matte	6

HP750-609-O SISER Cobalt	Matte	6
HP750-613-O SISER Soft Blue	Matte	6
HP750-506-O SISER Light Orchid	Matte	6
HP750-739-O SISER Green Olive	Matte	6
HP750-503-O SISER Flamingo	Matte	6
HP750-922-O SISER Hazelnut	Matte	6
HP750-742-O SISER Sage	Matte	6
HP750-925-O SISER Latte	Matte	6
HP750-318-O Light Apricot	Matte	6

NOTE: Some color fade may occur in severe environmental areas. Reference IB 1.30 for durability guidelines.

#### **Special Considerations:**

Because of the unique properties and varieties of glass, special considerations must be considered for windows and graphic applications. Avery Dennison accepts no liability for glass breakage.

- Glass absorbs heat when exposed to sunlight. The degree of absorption across windows can vary because of shading, heating, and cooling ventilation, and insulation from window frames. These temperature differences across the window produce stress, which can cause glass breakage. The ability of glass to resist breakage because of temperature stress is affected by window size, glass thickness, glass treatments, quality, and design.
- Window cleaning methods also vary, from the type of cleaners used, to the washing methods employed. Specific
  chemicals used in window cleaners may affect the adhesion of pressure-sensitive graphics. Power washing methods may
  impact the adhesion of graphics, if the water pressure or temperature exceeds the graphics adhesion capability.

Revisions are italicized

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### **Product Data Sheet**

Page 5 of 5

